



## Product Data Sheet

FORMICA is a registered trademark of the Formica Corporation  
Manufactured by: Sovereign Specialty Chemicals

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# F200

## A Hi-Temp Contact Adhesive

### Benefits

- Fast drying
- Good heat resistance
- High solids
- Portable system
- Easy application control

### Applications

- Formica 200 is suitable for bonding a variety of substrates including particle board, wood, foam, fabrics and many others. Formica 200 is designed for permanent bonding of materials where immediate bond strength and good heat resistance are required. Always test Formica 200 to determine suitability for your particular application prior to use in production. Not recommended for use with plasticized vinyls, flexible plastics or expanded polystyrene

### Specifications

(Typical physical properties)

- Viscosity 350 cps 77F  
sp #2, 30 r.p.m.
- Total Solids 28%
- Color Clear or green
- System Flammability nonflammable adhesive with flammable propellant
- Shear > 150 PSI
- Tensile (180° Peel) 25 PLI
- 90° Peel (1 sq. inch) > 25 PSI
- Shear adhesion failure temp (SAFT) 100gr. > 250°F
- Heat resistance (1 inch/100gr.) 220F

### Handling & Storage

- Consult Material Safety Data Sheet prior to use.
- Do not store at Temperatures over 120° F
- Avoid exposure to direct sunlight
- Do not store directly on concrete floor
- Keep @ 70°F for optimum performance
- When connected keep valve open and hose pressurized at all times. Do not close valve until ready to connect hose to new cylinder.

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